



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-1

Job Sheet 180488



Part No: D3278-1

Job Qty: 50 ea

DAS

Part Name: Support

21

9-89



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/6/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 7/31/18

Description:

Type: SOLD

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 rev.c dwg EC verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		7/31/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	50 pcs		7/31/18	0.00	1.44	Bandsaw1		
110	CNC Vertical Machining	50 pcs		7/31/18	0.06	15.68	HAAS 5 Axis		
120	Outsource	50 pcs		7/31/18			MEM001-VC		
125	Packaging	50 pcs		7/31/18	0.00	0.00	Packaging2		
130	QC	50 pcs		7/31/18	0.00	0.00	QC6		
140	HandFinish	50 pcs		7/31/18	0.00	0.48	HandFinish1		
150	Powdercoat	50 pcs		7/31/18	0.00	0.37	Powdercoat1		
160	QC	50 pcs		7/31/18	0.00	0.00	QC3		
170	Packaging	50 pcs		7/31/18	0.00	0.00	Packaging3-1		
180	QC21-SA	50 Ea		7/31/18	0.00	0.00	QC21		

Part Op 100 - Cut blank: 2.00" x 1.00" x 2.550" long

Descriptions: 110 - 1- Machine as per Folio EA405 and Dwg D3278 2- Debur and Tumble Identify as D3278-1

150 - START TIME: 2:35 OVEN TEMPERATURE: 300 FINISH TIME: 3:05

170 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	10.8500 ft (.217 ea)	90-Start up Operation	5090371

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.000	11	1	0



Container No: S099576



Part: D3278-1

Job No: 180488

Serial No/Batch: S099576

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 08/23/18

099576

Plex 7/9/18 3:36 PM dart.leroux.jason

BIOS P&C OUA

OC

33-8

AO

82

BIOS P&C OUA

AO

82

BIOS P&C OUA

AO

82

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	0.098inches + 0.005 - 0.000	0.103 0.098		
2	Support	0.359inches ± 0.005	0.364 0.354		
3	Support	0.609inches ± 0.010	0.619 0.599		
4	Support	0.250inches ± 0.010	0.260 0.240		
5	Support	1.480inches ± 0.005	1.485 1.475		
6	Support	0.125inches ± 0.010	0.135 0.115		
7	Support	0.119inches + 0.005 - 0.004	0.124 0.115		
8	Support	2.439inches ± 0.010	2.449 2.429		
9	Support	1.980inches ± 0.010	1.990 1.970		
10	Support	0.130inches ± 0.030	0.160 0.100		
11	Support	0.257inches + 0.005 -0.000	0.262 0.257		
12	Support	0.375inches ± 0.010	0.385 0.365		
13	Support	0.875inches ± 0.010	0.885 0.865		
14	Support	0.500inches ± 0.010	0.510 0.490		
15	Support	0.400inches ± 0.010	0.410 0.390		
16	Support	1.000inches ± 0.030	1.030 0.970		
17	Support	1.720inches ± 0.010	1.730 1.710		
18	Support	0.125inches ± 0.010	0.135 0.115		
19	Support	0.125inches ± 0.010	0.135 0.115		

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040692**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

PO No: PO040692
PO Date: 8/7/18
Due Date: 8/10/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Walz, Shigi

Via: Ground
Pynt Terms: Net 60

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		D5283-7P			Basket Clamp : Various STC's receive pcs receive pcs receive pcs	Firmed	-	8/10/18	10 Ea	0 Ea	10 Ea	\$26.20/Ea	\$262.00
10 X AUG 10 2018													
Line Item Note Machining Only Please get them ready for Friday													
2	181588	D5283-11P			Basket Clamp : Various STC's receive pcs	Firmed	-	8/10/18	10 Ea	0 Ea	10 Ea	\$26.20/Ea	\$262.00
10 X AUG 10 2018													
Line Item Note Machining Only Please get them ready for Friday													
3	181663	D5283-1P			Basket Clamp : Various STC's	Firmed	-	8/10/18	15 Ea	0 Ea	15 Ea	\$28.20/Ea	\$423.00
15 X AUG 10 2018													
Line Item Note Machining Only Please get them ready for Friday													
4	180488	D3278-1			Support : Various STC's	Firmed	-	8/23/18	26 pcs	0 pcs	26 pcs	\$25.05/pcs	\$651.30
26 X AUG 23 2018													
Line Item Note Machining Only													
5	180489	D3278-2			Support : Various STC's	Firmed	-	8/23/18	27 pcs	0 pcs	27 pcs	\$25.05/pcs	\$676.35
26 X AUG 23 2018													
Line Item Note Machining Only													
Grand Total:												\$2,274.65	

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 8/9/18 9:19 AM dart.Lussier.Patrick



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0 , Canada
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 22870
Date: Aug 22, 2018
Page: 1

Sold to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: PO040692	Sold By: Walz, Christian D.
Shipped By: pick up	Ship Date: Aug 22, 2018

Description	Bin Loc	Unit	Quantity ordered	Quantity shipped	Quantity on B/O
D5283-7 Basket Clamp, no finishing		Each	10		
D5283-11 Basket Clamp, no finishing		Each	10		
D5283-1 Basket Clamp, no finishing		Each	15		
D3278-1 Support, as per drawing D3278 Rev C ✓		Each	26	26 ✓	
D3278-2 Support, as per drawing D3278-2 Rev C ✓		Each	27	26 ✓	
The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.					

DAS
38
9-88

Received by _____

Thank you for your order!

100
30
100



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Material Batch #	Paint Batch #	P.O. Number	
26	D3278-1	Support	S099576	Unpainted	40692	DAC
26	D3278-2	Support	S099567	Unpainted	40692	38 9-89

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, August 23, 2018

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